

# Features:

- 4 Digits 7 Segment LED Single Display
- Basic Scalable Indicator
- Universal Input
- °C / °F Selectable

Certifications : ( € c 🗫 us

# **Display Specifications**

Display	4 Digits 7 Segment LED Single Display
	Height of Display 0.5"

## **Input Specifications**

Inputs	Thermocouple (J, K, T, R, S) RTD (PT100) DC Analog inputs (0 to 56mV, 0 to 10V, 0 / 4 to 20mA)
Resolution	1 / 0.1° for TC / RTD only (Fixed 1° resolution for R & S type TC) Decimal point position selectable: 1 / 0.1 / 0.01 / 0.001 for analog input
Indication Accuracy	Temperature : 0.25% of span 1°C (After 20min. Warmup)
Temperature Unit	°C / °F selectable

# **Output Specifications**

0 0 1	0.01/100.00	
Sensor Supply	24V DC, 30 mA	
	217 20,0011111	

# **Auxiliary Supply Specifications**

Supply Voltage	90 to 270V AC / DC (50 / 60Hz) Optional - 24V DC, ±10%
Power Consumption	5 VA max @ 230V AC

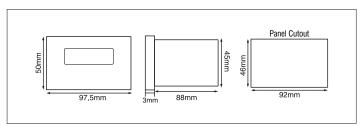
## **Environmental Specifications**

Temperature	Operating : 0 to 50°C (32 to 122°F) Storage : -20 to 75°C (-4 to 167°F)
Humidity (non-condensing)	95% RH

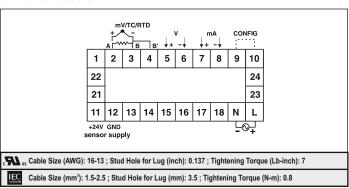
# **Mechanical Specifications**

Mounting	Panel Mount	
Weight	250 gms	

## **Dimensions**



## **Terminal Connections**



## **Ordering Information**

PRODUCT CODE	SUPPLY VOLTAGE	CERTIFICATION
PIC101N	90 - 270V AC / DC	C€
PIC101N-24V	24V DC	C€
PIC101N-CU	90 - 270V AC / DC	(€ : <b>%</b> " us

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# **Process Indicator**

# Compliance

Applicable EMI / EMC Standards			
Product Standard : IEC 61326-1			
Category		Standards Compliance	
ESD Immunity	IEC 61000-4-2	Level III	
Surge Immunity	IEC 61000-4-5	+/- 2 kV common mode, +/- 1 kV differential mode	
Radiated Susceptibility	IEC 61000-4-3	Level III, 80 to 1000MHz Level II, 1.4GHz to 2GHz Level I, 2GHz to 2.7GHz	
Conducted Susceptibility	IEC 61000-4-6	Level II	
Voltage Dips and Interruptions	IEC 61000-4-11	Dips: 0% residual voltage / 1 cycle (Criteria B), 40% residual voltage / 10 cycles 50Hz / 12 cycles 60Hz (Criteria C)70% residual voltage / 25 cycles50Hz / 30 cycles 60Hz (Criteria C) Interruptions: 0% residual voltage / 250 cycles 50Hz / 300 cycles 60Hz (Criteria C)	
Conducted Emission	CISPR-11		
Radiated Emission	CISPR-11		
Electrical Fast Transient	IEC 61000-4-4	Level III	

# Mounting Accessories (Supplied with units)

Clamp side with screw assembled

# Input Sensor Ranges (For TC / RTD Inputs)

Resolution		Ranges	
Sensor Type		1	0.1
PT100	°C	-150 to 850	-150 to 850
P1100	°F	-238 to 1562	-199 to 999
	°C	-199 to 750	-199 to 750
J	°F	-328 to 1382	-199 to 999
K	°C	-199 to 1350	-199 to 999
N.	°F	-328 to 2462	-199 to 999
т	°C	-199 to 400	-199 to 400
'	°F	-328 to 750	-199 to 750
R&S	°C	0 to 1750	N/A
κασ	°F	32 to 3182	N/A

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#### **FEATURES**

- Accepts Sensor Inputs: Thermocouple / RTD Analog inputs: mV, Current, Voltage.
- High Indication Accuracy: ± 0.25%.
- Sensor Break Detection.
- 24 VDC Sensor Supply.85 to 270 VAC Supply Voltage.

## **SPECIFICATIONS**

#### DISPLAY

4-digit (7 segment LED) 0.5" height Display Messages:

"Or" - Appears when

- 1) Measurement exceeds display scaling range (9999)
- 2) Open sensor is detected.

"rE" - Appears when

- 1) Measurement is below display scaling range (-1999)
- 2) Sensor reverse condition occurs.

#### **POWER SUPPLY**

85 to 270 VAC/DC (AC: 50 or 60 Hz), 5 VA

SETTINGS Via three keys on front panel.

#### **MEMORY**

Nonvolatile EEPROM retains all programmable parameters and values.

#### MAIN SENSOR INPUT

#### Thermocouple inputs

J : -200 to 750°C K : -200 to 1350°C T : -200 to 400°C R : 0 to 1750°C S : 0 to 1750°C

RTD input (2 wire or 3 wire)

PT100: -100 to 850°C mV : 0 - 56 mV Voltage: 0 to 10 VDC Current: 0 to 20 mA

#### **SENSOR SUPPLY**

24 VDC (30mA) to power the sensors

### INDICATION ACCURACY

Temperature: 0.25% of Span  $\pm 1^{\circ}$ C (After 20min. Warmup)

#### ISOLATION BREAKDOWN RATINGS:

AC line with respect to all inputs and outputs: 2000 Volts

#### **ENVIRONMENTAL CONDITIONS:**

Operating Range: 0 to 50°C Storage Range: -20 to 75°C Humidity: 85% max.

**CONNECTION:** Wire clamping screw terminal

WEIGHT: 250 grams

#### **SAFETY SUMMARY**

All safety related codifications, symbols and instructions that appear in this operating manual or on the equipment must be strictly followed to ensure the safety of the operating personnel as well as the instrument.

If the equipment is not handled in a manner specified by the manufacturer it might impair the protection provided by the equipment.

▲ CAUTION: Read complete instructions prior to Installation and operation of the unit.

A CAUTION: Risk of electric shock.

#### WIRING GUIDELINES

#### A CAUTION:

- To prevent the risk of electric shock power supply to the equipment must be kept OFF while doing the wiring arrangement.
- Wiring shall be done strictly according to the terminal layout with shortest connections. Confirm that all connections are correct.
- 3. Use lugged terminals to meet M3 screws.
- To eliminate electromagnetic interference use of short wire with adequate ratings and twists of the same in equal size shall be made.
- Cable used for connection to power source, must have a cross section of 1mm<sup>2</sup> or greater. These wires shall have insulation capacity made of at least 1.5KV.

#### MAINTENANCE

- 1. The equipment should be cleaned regularly to avoid blockage of ventilating parts.
- 2. Clean the equipment with a clean soft cloth. Do not use isopropyl alcohol or any other cleaning agent.

#### **INSTALLATION GUIDELINES**

#### **⚠** CAUTION:

- This equipment, being built-in-type, normally becomes a part of main control panel and in such case the terminals do not remain accessible to the end user after installation and internal wiring.
- Conductors must not come in contact with the internal circuitry of the equipment or else it may lead to a safety hazard that may in turn endanger life or cause electrical shock to the operator.
- Circuit breaker or mains switch must be installed between power source and supply terminals to facilitate power 'ON' or 'OFF' function. However this switch or breaker must be installed in a convenient position normally accessible to the operator.

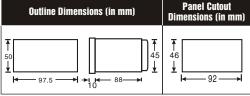
#### **↑** CAUTION:

- The equipment shall not be installed in environmental conditions other than those mentioned in this manual.
- Fuse Protection: The equipment does not have a built-intype fuse. Installation of external fuse of atting 75VAC/1 Amp for electrical circuitry is highly recommended.
- Thermal dissipation of equipment is met through ventilation holes provided on chassis of equipment. Such ventilation holes shall not be obstructed else it can lead to a safety hazard.
- 4. The output terminals shall be strictly loaded to the manufacturer specified values/range.

#### **MECHANICAL INSTALLATION:**

For installing the controller

 Prepare the panel cutout with proper dimensions as shown (in mm)



- Push the controller into the panel cutout. Secure the controller in its place by pushing the clamp on the rear side. The screws, of the pane of the clamp, must be in the farthest forward slot.
- For proper sealing, tighten the screws evenly with required torque.

#### **A** CAUTION:

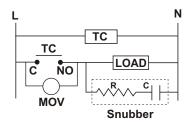
The equipment in its installed state must not come in close proximity to any heating sources, caustic vapors, oils, steam, or other unwanted process by-products.

#### **EMC Guidelines:**

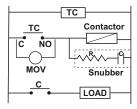
- Use proper input power cables with shortest connections and twisted type.
- Layout of connecting cables shall be away from any internal EMI source.

#### LOAD CONNECTIONS

1. For load current less than 0.5A



2. For bigger loads, use interposing relay / contactor



1) Snubber Part No.: APRC - 01.

2) MOV Part No.: AP-MOV - 03.

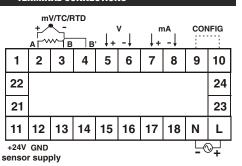
**Note:** For inductive loads, use of snubber and MOV, as shown above, is recommended.

#### **ELECTRICAL PRECAUTIONS DURING USE**

Electrical noise generated by switching of inductive loads can create momentary disruption, erratic display, latch up, data loss or permanent damage to the instrument. To reduce noise:

- a) Use of MOV across supply of temperature controller & snubber circuits across loads are Recommended
- b) Use separate shielded wires for inputs.

#### **TERMINAL CONNECTIONS**



# CONFIGURATION SCHEME METHOD 1:

1. Short terminals 9 and 10.

2. Turn Power ON. 3. Remove the shorting. Unit will directly enter into programming mode. **METHOD 2:** 

Press ♥ + ♠ for 3 sec to enter into Programming

Key press	Display	Description
1. Lock code	for program er Factor	ntry ry setting:
NOTE: This param entered using MET		pted if programming is
(Display		1 second)
Press □ + △ as 85	key and prograr	m the lock code

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		actory setting:
(Display	l UbF	for 1 second)
	ز	J:-200 to 750°C
Press □ + △	<u>F</u>	K : -200 to 1350°C
Press □ + △	F	T : -200 to 400°C
Press □ + △	[ L	R : 0 to 1750°C
Press □ + △	5	S : 0 to 1750°C
Press □+△	LFA	PT100 (-100 to 850°C)
Press □ + △	l nu	mV : 0 to 56 mV
Press □ + △		Current
Press □ + △	NOLF	Voltage
3. Press △ to p	program Res	solution.
	F	actory setting:
(Display	rest	for 1 second)
		TC/RTD: 1 / 0.1 °C
5 -		Analog input: 1/
Press □ + △	<u> </u>	0.1/0.01/0.001
Press □ + △	0.0 1	(Decimal point position)
Press □ + △	0.001	
4. Press △ key		emperature unit.
_	to select Te	emperature unit.
NOTE: Valid for TC	to select Te	actory setting:
NOTE: Valid for TC	to select Te	emperature unit. factory setting:
NOTE: Valid for TC /	To select Te	actory setting:
NOTE: Valid for TC / (Display  Press □ + △	To select Te	for 1 second)
NOTE: Valid for TC /	To select Te	for 1 second)
NOTE: Valid for TC / (Display  Press □ + △  5. Press △ key scaling point	To select Te	for 1 second)  Display Factory setting:
NOTE: Valid for TC (Display  Press □ + △  5. Press △ key	To select Te	for 1 second)  Display Factory setting:
NOTE: Valid for TC / (Display  Press □ + △  5. Press △ key scaling point NOTE: Valid for ana (Display)	To select Te	for 1 second)  Display Factory setting:  The property of the p
NOTE: Valid for TC / (Display  Press □ + Δ  5. Press Δ key scaling point NOTE: Valid for ana	to select Te	for 1 second)  Display factory setting: [] for 1 second)  for 1 second)  Range: -1999 to DSCH
NOTE: Valid for TC / (Display  Press □ + △  5. Press △ key scaling point NOTE: Valid for ana (Display)	to select Te	for 1 second)  Display Factory setting:  The property of the p
NOTE: Valid for TC / (Display  Press □ + Δ  5. Press △ key scaling point NOTE: Valid for ana (Display)  Press □ + △ / C	to select Te	for 1 second)  Display Factory setting:  The property of the p
NOTE: Valid for TC / (Display  Press □ + Δ  5. Press △ key scaling point NOTE: Valid for ana (Display  Press □ + △ / ℂ to change value.	to select Teres (ARTD inputs)  LETP  To program  To pr	for 1 second)  Display Factory setting:  The property of the p
NOTE: Valid for TC / (Display  Press □ + Δ  5. Press △ key scaling point NOTE: Valid for ana (Display  Press □ + △ / ℂ to change value.  6. Press △ key	to select Te (RTD inputs  LETP  to program  low  fog inputs (mV, cu  / d S C L  y to program  y to program  y to program	for 1 second)  Display Factory setting:  for 1 second)  for 1 second)  Range: -1999 to DSCH (display as per decimal point selected.)  In Input  Factory setting:  []  []
NOTE: Valid for TC / (Display  Press □ + Δ  5. Press △ key scaling point NOTE: Valid for ana (Display  Press □ + △ / ℂ to change value.  6. Press △ ke scaling point	to select Te P TRID inputs  C F To program  Iow Iog inputs (mV, cu	for 1 second)  Display Factory setting:  for 1 second)  for 1 second)  Range: -1999 to DSCH (display as per decimal point selected.)  In Input  Factory setting:  []  []
NOTE: Valid for TC / (Display  Press □ + Δ  5. Press △ key scaling point NOTE: Valid for ana (Display)  Press □ + △ / □ to change value.  6. Press △ ke scaling point NOTE: Valid for ana (Display)  Press □ + △ / □  (Display)	to select Terest RTD inputs  LEnP  to program  low  log inputs (mV, cu  y to program  low    J C L L    y to program    J C L L    y t	for 1 second)  Display Factory setting:  For 1 second)  For 1 second)  Range: -1999 to DSCH (display as per decimal point selected.)  In Input  Factory setting:  Factory sett
Press Δ + Δ  5. Press Δ key scaling point NOTE: Valid for ana (Display) Press Δ + Δ/C to change value.  6. Press Δ ke scaling point NOTE: Valid for ana (Display)	to select Terest RTD inputs  LEnP  to program  low  log inputs (mV, cu  y to program  low    J C L L    y to program    J C L L    y t	for 1 second)  Display Factory setting:  For 1 second)  For 1 second)  Range: -1999 to DSCH (display as per decimal point selected.)  In Input  Factory setting:  Factory setting:  Factory setting:  Range: 0.0mA/V/mV to ISCH
NOTE: Valid for TC / (Display  Press □ + Δ  5. Press △ key scaling point NOTE: Valid for ana (Display)  Press □ + △ / □ to change value.  6. Press △ ke scaling point NOTE: Valid for ana (Display)  Press □ + △ / □  (Display)	to select Terest RTD inputs  LEnP  to program  low  log inputs (mV, cu  y to program  low    J C L L    y to program    J C L L    y t	for 1 second)  Display Factory setting:  Factory

Key press

Display

2. Press a to program Sensor type

Description

Key press	Display	Description
scaling point	to program Dishigh Facog inputs (mV, current,	ctory setting: 9999
(Display	y 65[H] fo	or 1 second)
Press □ + △ / ♥ to change value.   9999 (display as per decimal point selected.)		
scaling point	to program Inp high Fac og inputs (mV, current,	ctory setting:[20,00
(Displa	ay ISCH	for 1 second)
Press □ + △ / ♥ to change value	(def	nge : ISCL to 00mA/10.00V/56mV ault value changes as per og input selected)
9. Press △ key	to select Reve	rse scaling tory setting:
NOTE: Valid for analogous	og inputs (mV, current,	, , ,
(Displa	y [[E]] f	or 1 second)
Press □+△	<u> </u>	
10. Press <b>△</b> ke constant	<b>y to program F</b> i Fact	ilter time tory setting:
(Displa Press □ + △ / ♥ to change value	, The	or 1 second) ange : OFF, 1 to 9 sec.
11. Press △ ke	y to program P	. —
	Fact	tory setting: [
(Displ	ay <b>6 185</b>	for 1 second)
Press □ + △ / ♥ to change value	, <b>U.U</b> J H + (F	ange: -99.9 to 99.9 °C ixed 0.1 resl for TC/RTD 1 unit for analog input)
12. Press △ key to select reset all		
	Facto	ry setting:
(Displa	y <u>(75</u> t	or 1 second)
Press <b>□ +</b>	,	
Press <b>△</b> ke	y to reset all the	parameters

1
<b>-</b> >~
~

Program Exit:

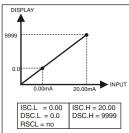
Press △+♥ key for 3 sec.

Unit will auto exit the programming mode if no key is pressed for 60 sec

## **USER GUIDE**

#### **SCALING FOR ANALOG INPUT:**

To scale the controller, two scaling points are necessary. Each scaling point has a coordinate pair of Display Values and Input Values. It is recommended that the two scaling points be at the low and high ends of the input signal being measured. Process value scaling will be linear between and continue past the entered points to the limits of the input range. (Factory settings example will display 0.0 at 0 mA input and display 9999 at 20.00 mA input.) Reverse acting indication can be accomplished by setting



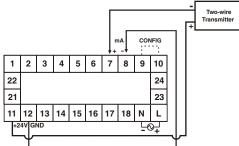
reverse scaling parameter as YES. In this case referring the above eg. for 0.00 mA input the display will show 9999 and 20.00 mA input the display will show 0.0.

**NOTE:** This change will not be visible in the programming menu.

#### **Connection with 2-wire Transmitter**

Eg.: for 4-20 mA input

Connection with Internal 24VDC Sensor supply:



#### Connection with external 24VDC supply:

Two-wire Transmitter							Ex 24	External 24 VDC Supply	
	m\ +_^ A	I/TC/F	_	- 1	v -↓	] n	nA 	CON	IFIG
1	2	3	4	5	6	7	8	9	10
22									24
21									23
11	12	13	14	15	16	17	18	N	L
+24V Senso		ND Ipply						(	<u></u>

#### **CALIBRATION CERTIFICATE**

Date:

Model No:_		

Sr. No.:

Claimed Accuracy: ± 0.25 % of full scale ± 1 digit (After 20min warmup time)

#### Sources calibrated against:

Kusam-meco, model 405, Sr. No.: 104446

Multimeter calibration, report no:

CC/FCL/1131/09-10

Date: 08/06/2010

The calibration of this unit has been verified at the following values:

SENSOR	CALIBRATION TEMP.(°C) ( 0.1Resolution)	DISPLAY VALUE (°c)
	35.0	35.0
K	700.0	700.0
	1350	1350
	0.0	0.0
PT100	500.0	500.0
	800.0	800.0

SENSOR	CALIBRATION VALUE ( 0.1Resolution)	DISPLAY VALUE
Voltage	0.0	0.0
(VDČ)	10.0	10.0
Current	0.0	0.0
(mA)	20.0	20.0

The thermocouple / RTD curves are linearised in this microprocessor based product; and hence the values interpolated between the readings shown above are also equally accurate; at every point in the curve.

Unit is accepted as accuracy is within the specified limit of claimed accuracy and certificate is valid up to one year from the date of issue

#### **CHECKED BY:**

(Specifications subject to change as development is a continuous process).

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